

# **SYNCHRONOUS RECTIFICATION CIRCUIT WITH DEAD TIME REGULATION**

## **BACKGROUND OF THE INVENTION**

### 1. Field of the invention

5       The present invention relates to a synchronous rectification circuit with dead time regulation and, in particular, to a synchronous rectification circuit with dead time regulation using forward power supply.

### 2. Description of the related art

10       In order to minimize the size of a transformer in a known DC power supply apparatus, such as an AC to DC switching power supply, high frequency pulse width modulation (PWM) is usually used for control of a DC output voltage. As shown in Figure 1, a schematic circuit diagram of a forward power supply apparatus, which is separated by a transformer T1 into a primary front-end circuit 101 and a secondary back-end circuit 102, is shown.

15       The back-end circuit 102 is composed of a first switch Q1, a second switch Q2, an inductor L and a capacitor C. Two terminals V1 and V2 on the secondary side of the transformer T1 are connected to gate terminals G1 and G2 of the first switch Q1 and the second switch Q2, respectively, for controlling the ON/OFF of the first switch Q1 and the second switch Q2, which in turn operate

20       in combination with the energy-storage inductor L and the filtering capacitor C to produce a stable output DC voltage  $V_o$ .

      With reference to Figure 2, waveforms at various nodes in the circuit of the prior art forward power supply apparatus in Figure 1 are schematically

shown. In the drawing, the horizontal axis represents time  $t$  while the vertical axis represents voltage  $v$ . During the time interval  $t_0$ - $t_1$ , the terminal V1 on the secondary side of the transformer T1 is HIGH and the terminal V2 is LOW, so the gate terminal G1 of the first switch Q1 connected to the terminal V1 is HIGH and the gate terminal G2 of the second switch Q2 connected to the terminal V2 is LOW. At this time, the first switch Q1 conducts and the second switch Q2 is cutoff.

During the time interval  $t_1$ - $t_2$ , the terminal V1 becomes LOW and the terminal V2 becomes HIGH, so the gate terminal G1 of the first switch Q1 connected to the terminal V1 is LOW and the gate terminal G2 of the second switch Q2 connected to the terminal V2 is HIGH. At this time, the first switch Q1 is cutoff and the second switch Q2 conducts.

During the time interval  $t_2$ - $t_3$ , the terminal V1 remains LOW and thus the first switch Q1 is still cutoff. However, at this time, the voltage at the terminal V2, which is connected to the gate terminal G2 of the second switch Q2, drops below a cutoff voltage  $V_P$  allowing the second switch Q2 to conduct, driving the second switch Q2 into cutoff in advance. Now the circuit enters into the dead time.

During the time interval  $t_3$ - $t_4$ , the terminal V1 remains LOW and thus the first switch Q1 is still cutoff. Meanwhile, the terminal V2 drops to LOW. Consequently, the second switch Q2 remains cutoff. At this time, the circuit is also in the dead time. In the above description, the first switch Q1 and the second switch Q2 are both MOSFETs.

In summary, the dead time in the circuit of the prior art forward power

supply apparatus is  $t_2-t_4$ . Such a dead time varies with a conducting cycle at the terminal V1 on the secondary side of the transformer T1 and, more specifically, the shorter the conducting cycle at the terminal V1, the longer the dead time. Further, a shorter conducting cycle at the terminal V2 on the secondary side of the transformer T1 adversely affects the efficiency of the circuit.

Moreover, although the prior art forward power supply apparatus has a simple circuit structure, the output voltage level is very limited, usually to an output voltage of under 3.3V. The reason for this is that the voltage of the transformer is at least approximately 2.5-4 times the output voltage and the voltage on the secondary side of the transformer exceeds a withstand voltage of a gate-source voltage of a MOSFET switch in an application having an output voltage of 3.3V or more.

Furthermore, in the circuit of the prior art forward power supply apparatus, the second switch Q2 and the first switch Q1 will both conduct for a short period at the time when the conducting cycle of the second switch Q2 is about to terminate, resulting in a switching loss. This effect is especially significant when the output voltage is high.

## SUMMARY OF THE INVENTION

In light of the above problems, the present invention provides a synchronous rectification circuit with dead time regulation, in which a dead time may be regulated and remains constant after regulation, so that the long dead time and the reduced efficiency resulting from the unstable voltage

waveform on the secondary side of the transformer in the prior art circuit may be improved. Further, the invention is applicable to a circuit having a higher output voltage without adversely affecting the operation of the switches, while allowing minimization of the switching loss resulting from simultaneous  
5 conduction of both switches. Moreover, the synchronous rectification circuit with dead time regulation according to the present invention may be modularized into a single control IC reduce the manufacturing cost and the product size.

The synchronous rectification circuit with dead time regulation according to the present invention is adapted to a synchronous rectification circuit in a  
10 forward power supply. The circuit of the invention is connected to a secondary side of a transformer, a first switch, a second switch and an inductor and is provided with a first switch control circuit, a dead time regulation circuit and a second switch control circuit. The first switch control circuit includes a waveform shaping circuit and a first driver circuit. The waveform shaping  
15 circuit receives an input voltage from the secondary side of the transformer and shapes the waveform of the input voltage for the first driver circuit to control ON/OFF of the first switch.

Further, the dead time regulation circuit includes a pulse generator circuit, a voltage regulation circuit, a charging circuit and a first comparator circuit.  
20 A dead time regulation comparison signal is produced by means of the pulse generator circuit and the charging circuit; a dead time regulation signal is then generated through the first comparator circuit by using the dead time regulation comparison signal and a first reference voltage level and is sent to the second switch control circuit. The second switch control circuit includes an inverter

circuit, a logic circuit and a second driver circuit. The inverter circuit receives the input voltage from the secondary side of the transformer and inverts the received signal to produce an inverted voltage, which is then sent to the logic circuit. The logic circuit receives both the dead time regulation signal from  
5 the dead time regulation circuit and the inverted voltage and performs a logic AND operation to control the second driver circuit and thus the ON/OFF of the second switch.

As described, in the synchronous rectification circuit with dead time regulation according to the present invention, the dead time of the switch  
10 circuit may be regulated by adjusting the resistance of the resistor R and/or the capacitance of the capacitor C in the charging circuit so that the circuit loss due to the long dead time and the switching loss due to the unstable dead time in the prior art are both minimized. Moreover, the switches are driven respectively by the first driver circuit and the second driver circuit, instead of  
15 directly by the voltage at the secondary side of the transformer, and thus the circuit may be applied when output voltage is high without adversely affecting the switches.

## BRIEF DESCRIPTION OF THE DRAWINGS

Features and advantages of the present invention will be fully understood  
20 from the detailed description to follow taken in conjunction with the embodiments as illustrated in the accompanying drawings, which are to be considered in all respects as illustrative and not restrictive, wherein:

Figure 1 depicts a schematic circuit diagram of a prior art forward power

supply apparatus;

Figure 2 schematically shows the waveforms at various nodes in the circuit of the prior art forward power supply apparatus;

Figure 3 depicts a schematic circuit diagram of the forward power supply apparatus according to the present invention;

Figure 4 depicts a schematic diagram of the synchronous rectification integrated circuit with dead time regulation according to the present invention; and

Figure 5 schematically shows the waveforms used in the circuit of the forward power supply apparatus according to the present invention.

#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Referring to Figure 3, a schematic circuit diagram of the forward power supply apparatus according to the present invention is shown. The circuit of the invention is connected to a secondary side of a transformer Tr, an inductor L, a first switch SW1 and a second switch SW2 and outputs a DC power Vcc. The circuit comprises a first switch control circuit 1, a second switch control circuit 2, a dead time regulation circuit 3 and a low voltage protection circuit 4. Two terminals are provided on the secondary side of the transformer Tr.

Referring to Figure 3, the first switch control circuit 1 is connected to one terminal Tr1 on the secondary side of the transformer Tr through a waveform shaping circuit 12, which receives an input voltage VD and shapes the waveform of the input voltage VD to produce a first driving voltage VD1. Meanwhile, the first driving voltage VD1 is used for controlling operation of a

first driver circuit 14 connected with the waveform shaping circuit 12. The first driver circuit 14 in turn produces, based on the control of the first driving voltage VD1, a first control signal CS1 for turning ON/OFF the first switch SW1 connected to the first driver circuit 14.

5 Referring to Figure 3, the dead time regulation circuit 3 is connected to the DC power Vcc through a voltage regulation circuit 32, which produces from the DC power Vcc a charging power for performing a charging operation in a charging circuit 34 connected with the voltage regulation circuit 32. The charging circuit 34 is an RC charging circuit. At this time, the dead time  
10 regulation circuit 3 is connected to the first switch control circuit 1 through a pulse generator circuit 36, which generates a pulse signal PS by using waveform rising-edge triggering based on the first control signal CS1 output from the first switch control circuit 1.

As described above, by means of the pulse signal PS generated from the  
15 pulse generator circuit 36 and the charging operation in the charging circuit 34, the dead time regulation circuit 3 produces a dead time regulation comparison signal CMS, which is, in this example, a sawtooth wave signal. Meanwhile, the dead time regulation comparison signal CMS is fed to an inverting input terminal (-) of a first comparator circuit 38, while a non-inverting input  
20 terminal (+) of the first comparator circuit 38 is connected to a first reference voltage level VR1 that is positive. Through the first comparator circuit 38, the dead time regulation circuit 3 compares the first reference voltage level VR1 with said dead time regulation comparison signal CMS and produces a dead time regulation signal MS to be sent to the second switch control circuit 2.

Referring to Figure 3, the second switch control circuit 2 is connected to one terminal Tr1 on the secondary side of the transformer Tr through an inverter circuit 22, which receives the input voltage VD and inverts the received signal to produce an inverted voltage RVD. The inverted voltage  
5 RVD is sent to a logic circuit 24 connected with said inverter circuit 22. The logic circuit 24 performs a logic AND operation on the inverted voltage RVD and the dead time regulation signal MS to produce a second driving voltage VD2. Meanwhile, the second driving voltage VD2 controls the operation of a second driver circuit 26 connected with the logic circuit 24. The second  
10 driver circuit 26 in turn produces, based on the control of the second driving voltage VD2, a second control signal CS2 for turning ON/OFF the second switch SW2 connected to the second driver circuit 26.

Referring to Figure 3, the low voltage protection circuit 4 is connected to the DC power Vcc at an inverting input terminal (-) of a second comparator  
15 circuit 42 and to a second reference voltage level VR2 at a non-inverting input terminal (+). The second comparator circuit 42 compares the DC power Vcc with the second reference voltage level VR2 and produces a protection control signal PCS which is then sent to an electronic switch circuit 44 connected with the second comparator circuit 42 so that the electronic switch circuit 44 may be  
20 controlled to ground the output voltages of the first switch control circuit 1 and the second switch control circuit 2 for low voltage protection. In the above description, the second reference voltage level VR2 is positive and the electronic switch circuit 44 comprises a transistor connected with at least one diode.



Referring to Figure 4, a schematic diagram of the synchronous rectification integrated circuit with dead time regulation according to the present invention is shown, with the first switch control circuit 1, the second switch control circuit 2, the dead time regulation circuit 3 and the low voltage protection circuit 4 packaged into a single control IC 5. As shown in Figure 4, the control IC 5 is at least provided with a power pin  $V_c$ , a ground pin  $Gnd$ , a first input pin  $V_{in1}$ , a second input pin  $V_{in2}$ , a first output pin  $Gate1$ , a second output pin  $Gate2$ , a reference voltage pin  $V_{REF}$  and a reference capacitor pin  $RCT$ .

Referring to Figure 3 and Figure 5, the latter schematically shows the waveforms used in the circuit of the forward power supply apparatus according to the present invention. In the drawing, the horizontal axis represents a time axis  $t$  while the vertical axis represents a voltage axis  $v$ . During the time interval  $t_0-t_1$ , the voltage at the terminal  $Tr1$  on the secondary side of the transformer  $Tr$  is HIGH and, at this time, the first switch control circuit 1 receives a HIGH input voltage  $VD$  and shapes the input voltage  $VD$  to control the first driver circuit 14 to produce a first control signal  $CS1$ , which is HIGH and thus causes the first switch  $SW1$  to conduct.

At this time, the dead time regulation circuit 3 compares the dead time regulation comparison signal  $CMS$  with the first reference voltage level  $VR1$  through the first comparator circuit 38. Since the first reference voltage level  $VR1$  is higher than the voltage level of the dead time regulation comparison signal  $CMS$  during the time interval  $t_0-t_1$ , the first comparator circuit 38 outputs a logic HIGH dead time regulation signal  $MS$ , which is fed to the input

terminal of the logic circuit 24 in the second switch control circuit 2.

Meanwhile, by using the inverter circuit 22, the second switch control circuit 2 inverts the HIGH input voltage VD to form a LOW inverted voltage RVD, which is output to the input terminal of the logic circuit 24. Then a  
5 logic AND operation is performed on the LOW inverted voltage RVD and the HIGH dead time regulation signal MS, generating a signal that controls the second driver circuit 26 to produce a LOW second control signal CS2, which drives the second switch SW2 into cutoff.

Referring again to Figure 3 and Figure 5, during the time interval t1-t2, the  
10 voltage at the terminal Tr1 on the secondary side of the transformer Tr is LOW, and, at this time, the first switch control circuit 1 receives a LOW input voltage VD and shapes the input voltage VD to control the first driver circuit 14 and produce a first control signal CS1, which is LOW and thus drives the first switch SW1 into cutoff.

At this time, the dead time regulation circuit 3 compares the dead time  
15 regulation comparison signal CMS with the first reference voltage level VR1 through the first comparator circuit 38. Since the first reference voltage level VR1 is higher than the voltage level of the dead time regulation comparison signal CMS during the time interval t1-t2, the first comparator circuit 38  
20 outputs a logic HIGH dead time regulation signal MS, which is fed to the input terminal of the logic circuit 24 in the second switch control circuit 2.

Meanwhile, by using the inverter circuit 22, the second switch control circuit 2 inverts the LOW input voltage VD to form a HIGH inverted voltage RVD, which is output to the input terminal of the logic circuit 24. Then a

logic AND operation is performed on the HIGH inverted voltage RVD and the HIGH dead time regulation signal MS, generating a signal that controls the second driver circuit 26 to produce a HIGH second control signal CS2, which causes the second switch SW2 to conduct.

5 Referring again to Figure 3 and Figure 5, during the time interval  $t_2$ - $t_3$ , the voltage at the terminal Tr1 on the secondary side of the transformer Tr is LOW, and, at this time, the first switch control circuit 1 receives a LOW input voltage VD and shapes the input voltage VD to control the first driver circuit 14 and produce a first control signal CS1, which is LOW and thus drives the first  
10 switch SW1 into cutoff.

At this time, the dead time regulation circuit 3 compares the dead time regulation comparison signal CMS with the first reference voltage level VR1 through the first comparator circuit 38. Since the first reference voltage level VR1 is lower than the voltage level of the dead time regulation comparison  
15 signal CMS during the time interval  $t_2$ - $t_3$ , the first comparator circuit 38 outputs a logic LOW dead time regulation signal MS, which is fed to the input terminal of the logic circuit 24 in the second switch control circuit 2.

Meanwhile, by using the inverter circuit 22, the second switch control circuit 2 inverts the LOW input voltage VD to form a HIGH inverted voltage  
20 RVD, which is output to the input terminal of the logic circuit 24. Then a logic AND operation is performed on the HIGH inverted voltage RVD and the LOW dead time regulation signal MS, generating a signal that controls the second driver circuit 26 to produce a LOW second control signal CS2, which drives the second switch SW2 into cutoff.

Moreover, at time  $t_3$ , the pulse generator circuit 36 in the dead time regulation circuit 3 generates, based on the first control signal CS1, the pulse signal PS by waveform rising-edge triggering. Further, the charging circuit 34, which was being charged, is now discharged at time  $t_3$  by using the pulse signal PS. Next, during the time interval  $t_3$ - $t_4$ , the waveform at each terminal in the synchronous rectification circuit with dead time regulation according to the present invention returns to the same shape as in the time interval  $t_0$ - $t_1$  described above.

In the above description, according to the synchronous rectification circuit with dead time regulation of the present invention, a charging time or slope of the charging circuit 34 may be controlled by adjusting the resistance of the resistor R and/or the capacitance of the capacitor C, and a dead time in which both the first switch SW1 and the second switch SW2 are cutoff; i.e., the time interval  $t_2$ - $t_3$ , as shown in Figure 5, may be provided by means of the comparison of the dead time regulation comparison signal CMS and the first reference voltage level VR1 through the first comparator circuit 38.

Therefore, in the synchronous rectification circuit with dead time regulation according to the present invention, the dead time of the switch circuit may be regulated so that the circuit loss due to the long dead time and the switching loss due to the unstable dead time in the prior art are both minimized. Moreover, the switches are driven respectively by the first driver circuit and the second driver circuit, instead of directly by the voltage at the secondary side of the transformer, and thus the circuit may be applied when output voltage is high without adversely affecting the switches.

While the present invention has been described with reference to the detailed description and the drawings of the preferred embodiments thereof, it is to be understood that the invention should not be considered as limited thereby. Various modifications and changes could be conceived of by those  
5 skilled in the art without departing from the scope of the present invention, which is indicated by the appended claims.